Work Order ID Wednesday, March 09, 20								·				Page 1
Item ID: D3404-1 Revision ID: Item Name: GHW Lug Start Date: 3/9/2011 Required Date: 3/15/2011 Reference:	Start Qty: 30.00		****		Cust Item I Customer:	. ==				Start Stop		
Approvals: Process QC:	Plan:	Date:	Tooling:	N):	y de la company	nte:			Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Uj Run H		Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr F	Revision Nbr								***************************************			
D3404 R	Rev C											
100 Bandsaw Jeaspa Bandsaw	BAND SAW Memo Cut blank:	2.750" long	0.00	Ь. А	11/03/14			30	43	ø		
110 HAAS 1 HAAS CNC vertical machine #1	HAAS CNC VERTICA Memo I-Machine AA	as per Folio FA555 and	0.00 0.00 Dwg D3404□Dwg		03 5 _Folio Rev:			30	none waterdamen	\$		
- total		Comment of the last		,	,	_					·	
120 QC	QC2- Inspect parts off r	nachine FAI/FAIB	0.00	H.A	11/03/15			30		\$		

Quality Control

Work Order ID 67127

Wednesday, March 09, 2011 9:00:52 AM



Page 2

Item ID:

D3404-1

Revision ID:

Item Name:

GHW Lug

Start Date:

3/9/2011

Start Qty: 30.00

Accept



Setup Start

Stop

Required Date: 3/15/2011

Req'd Oty: 30.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date: Date: **Tooling:**

SPC (Y/N):

Set Up/

Date: Date:

Tool # Plan

Code

Run

Start

Reject

Qty

Insp.

Stamp

Reject

Number

Stop

Sequence ID/ **Work Center ID**

130

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

0.00

0.00

Run Hours

Tool ID

30

Accept

Qty

140

Packaging Packaging

Identify as per dwg & Stock Location:

PERIC L

Memo

0.00

0.00

150

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Picklist Print

Wednesday, March 09, 2011 9:00:49 AM

Work Order ID: 67127

Parent Item:

D3404-1

Parent Item Name: GHW Lug



Start Date: 3/9/2011

Required Date: 3/15/2011

Start Qty: 30.00

Required Qty: 30.00

Comments:

IPP Rev:A□05.09.01□New issue□KJ/JLM□

IPP rev B 09.01.28 new geometry rev.C

EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.750X2.500		Purchased	No			100	f	62.8300	0.2291	7.234737			

304 BAR .750 X 2.50

Loc Oty	Loc Code		
62.83			
10.07			
40.76			
12		7.2347 H	ß
	62.83 10.07 40.76	62.83 10.07 40.76	62.83 10.07 40.76

DART AEROSPACE LTD	Work Order:	6HLT
Description: GHW Lug	Part Number:	D3404-1
Inspection Dwg: D3404 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article	Prototype
L		

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.510	+0.008/-0.001	\$0512	~		Vern	, GA-01.
R0.65	+/-0.030	RO.650	٠		R-6	(ef.
0.125	+/-0.010	0.127	~		Vecn	J 6A-01
0.500	+/-0.010	0.501	~		11	lı .
2.14	+/-0.030	2.144	~		1,	1,
1.30	+/-0.030	1.304	/		11	11
R2.30	+/-0.030	R 2.30	✓		11	11
1.14	+/-0.030	1.144	~		R-6	(ef.
2.58	+/-0.030	2.585	1		Vern	GA-01
·					,	
-				,		
						1
-						
				_		

Measured by:	J.A	Audited by:	and	Prototype Approval:	N/A
Date:	11/03/15	Date:	11/03/17	Date:	N/A

-	Rev	Date	Change	Revised by	Approved
	Α	06.04.12	New Issue	KJ/JLM .	11/
.	В	09.05.04	Dimensions updated per Dwg Rev. C	KJ/DD H	Chall
			-	10)	7

D3404-1 GHW LUG DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20. 08.12.02 В UPDATE M-SPEC PH 05.06.14 NEW TSSUE -Α PH 05.03.08 NOTES: 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524 REF. DART SPEC. M304B REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA PH DRAWN 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.34 lbs DRAWING NO. CHECKED REV. C D3404

MFG. APPR.

APPROVED

08.12.02

DE APPR.

DATE

TITLE

GHW LUG

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SHEET 1 OF 2

SCALE

